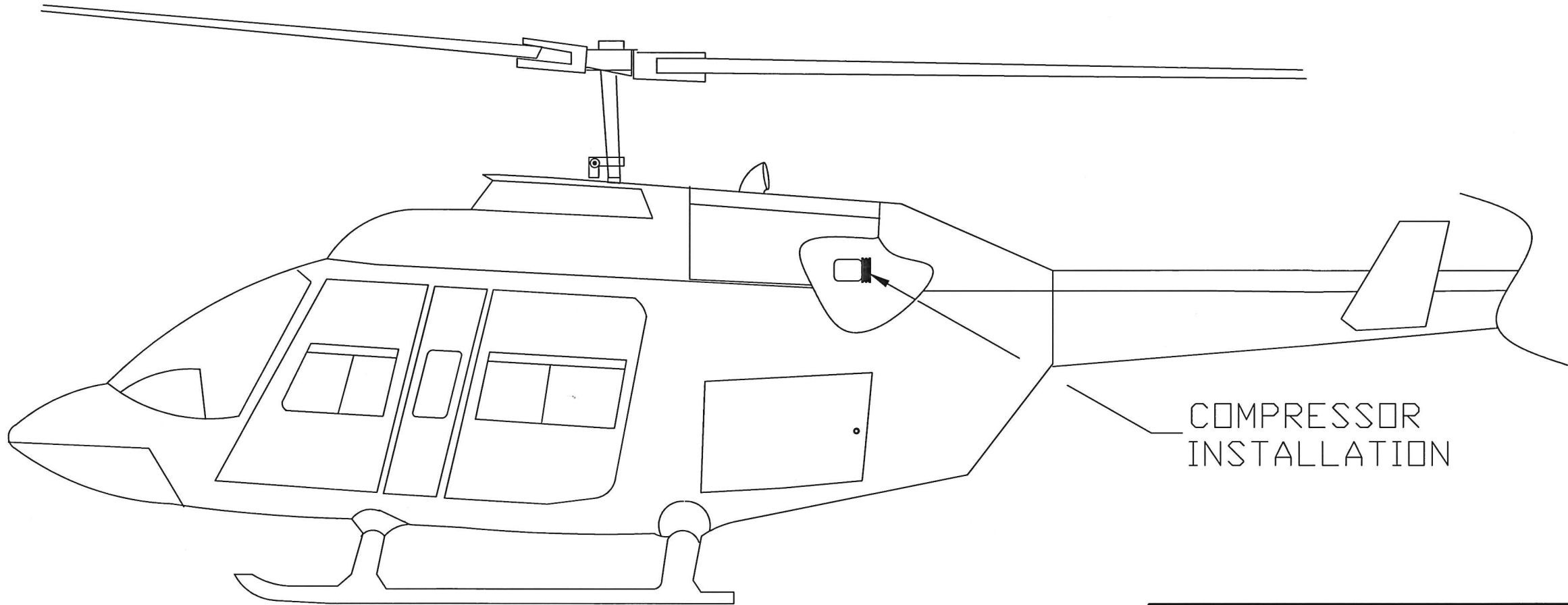


- ⚠ CUT TO LENGTH AND INSTALL SHIM MATERIAL TO ACHIEVE A FLAT RIVETING SURFACE IF REQUIRED.
- ⚠ AFTER ALIGNING COMPRESSOR PULLEY WITH DRIVE PULLEY TIGHTEN EXISTING BOLTS IN MOUNTING ASSEMBLY. MATCH DRILL BOTTOM PLATE TO TWO REMAINING EXISTING HOLES IN TOP PLATE AND MOVE THE BOLTS TO THE NEW HOLES AND SECURE.
- ⚠ ADD SPACER PLATE UNDER FORWARD OR AFT END OF BRACKET AS NECESSARY TO ALIGN COMPRESSOR PULLEY WITH DRIVE PULLEY.
4. SEAL ALL SURFACES AND HARDWARE ADJOINING OR PENETRATING FIREWALL AND DRAIN PAN USING BHT APPROVED SEALANT, AMS3374 TYPE 1 SEALANT (ALT. MIL-S-8802F CLASS B2 OR EQUIVALENT.)

SHEET	REV	ECO	DATE	DESCRIPTION	BY	CHK	APR
1-4	A		07/06/94	206AC-3110-1 WAS ES10508-2. ADDED AN960-616L SPACERS TO RESTRAINT INSTALLATION.	REB	REB	REB
1,4	B		12/04/96	ES10600-1 WAS A23.	REB	REB	REB
1-6	C		03/13/98	REDRAWN, ADDED -3,-4 INST'NS	REB	REB	REB
1-9	D		11/11/98	ADDED SHEETS 7,8,9. REVISED -3, -4 INSTALLATION	PR	LS	PR
1-9	E		03/06/02	UPDATED COMPRESSOR VIEWS FOR CLARITY, ADDED DRILL AND MATCHDRILL CALLOUTS.	GP	LS	GP
1,3-9	F		09/25/09	04/09/03: SHT 4 WAS LABELED "4 OF 6" 05/30/07: SH.5; -2 INSTN, ④ WAS ③ / SH.6; -3,-4 APPL'TY CORRECTED 06/27/08: CLARIFIED -3/-4 BOM'S TO UNIQUE ITEM NO'S, NO PART CHANGES.	REB	LS	REB
1,4-9	G		11/13/18	01/16/15: ADDED NOTE 1. TO SHEETS 1,4 AND 9 ALL INSTALLATIONS: BOM ITEM 17 NOW 13100032 OLD PART AS ALTERNATE, ITEM 18 WAS AN316-4 NOW AN316-4R.	ZA	LS	ZA
1-4,7-9, BOM	H		02/17/20	ADDED NOTE 1-4 AND ITEM #55 SHIM TO ALL INSTALLATIONS. BOM: ITEMS #23, 24, 25, AND 29 CHANGED TO CR3553-4-02, CR3553-4-03, CR3553-4-04, AND 90-132-5 RESPECTIVELY, OLD PARTS ADDED AS ALTERNATE. SHT. 3: REMOVED "TYP. 2 PLCS" FROM ITEMS #28 & 34. SHTS 5 & 6: ITEMS #56 AND 57 REPLACE #27 & 28 RESPECTIVELY ON DETAIL E & G AND SECTION D-D & E-E. SHT 7: RENAMED DETAIL G TO DETAIL A. SHT 9: RENAMED "VIEW F-F" TO "SECTION F-F" AND "VIEW D-D" TO "SECTION K-K".	DT	LS	ZA



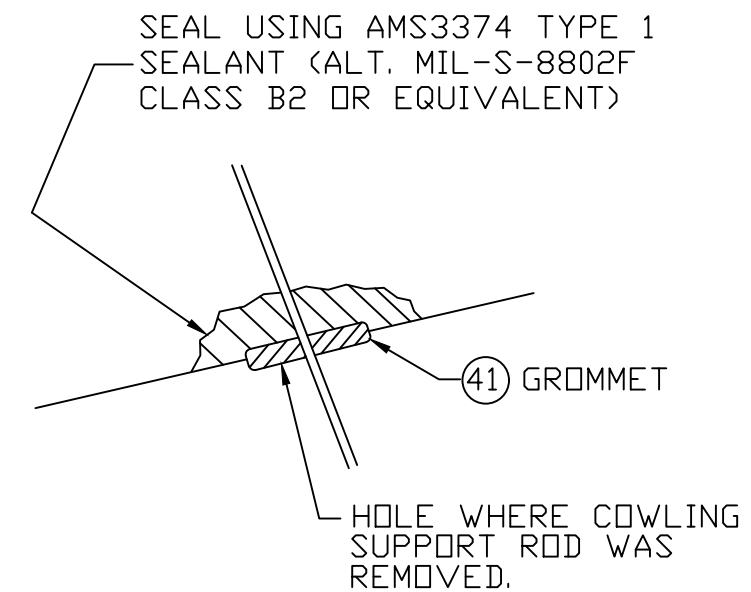
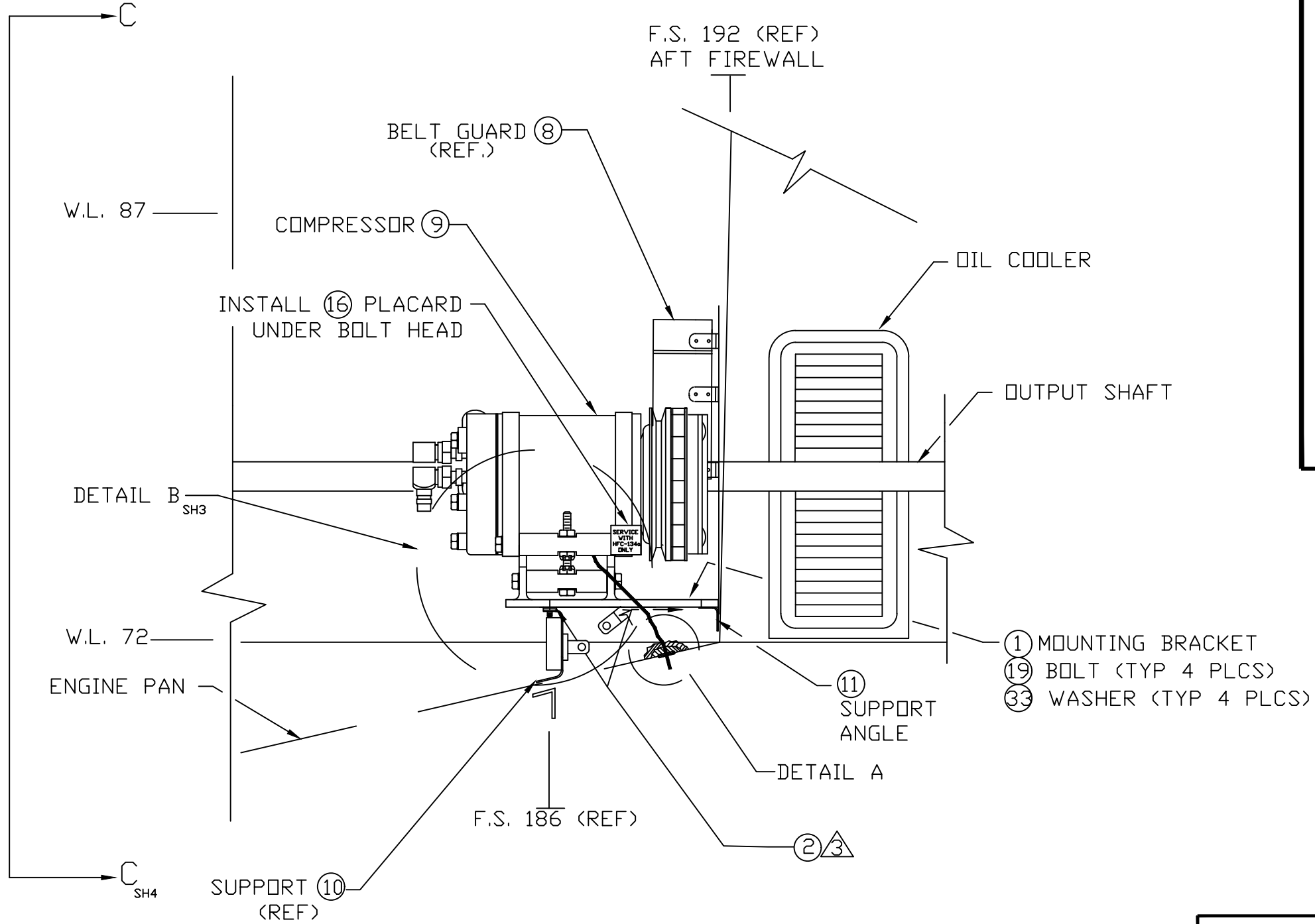
COMPRESSOR
INSTALLATION

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PROTO

N/C

Paravion® Technology Inc.		TITLE COMPRESSOR INSTALL 206L,L1,L3,L4		DRAWING NO. 206AC-311	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 09/15/93
		DO NOT SCALE DRAWING			REV H
		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			ECO
					SHEET 1 OF 9



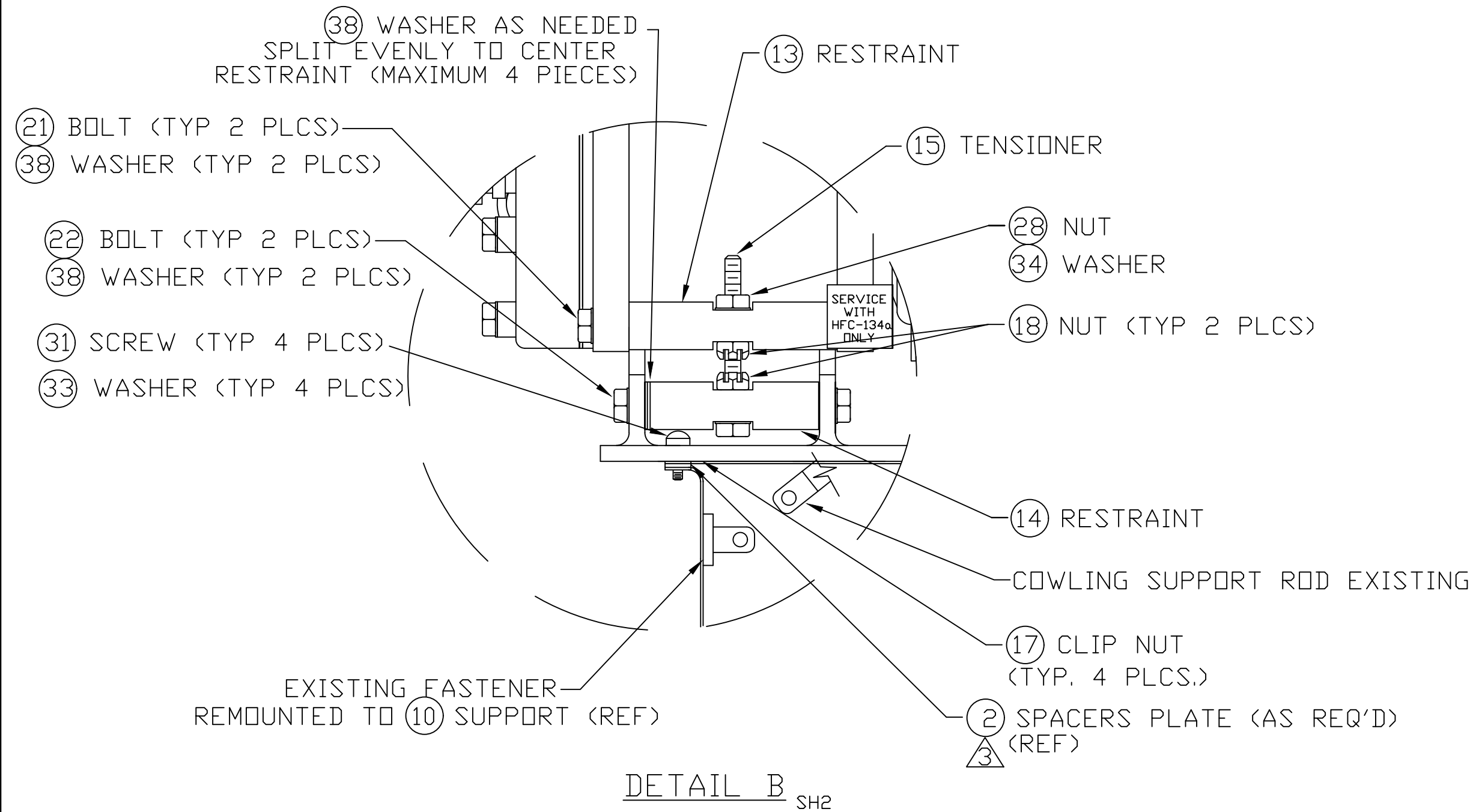
DETAIL A

-1/-2 INSTALLATION

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PROTO
N/C

Paravion® Technology Inc.		TITLE COMPRESSOR INSTALLATION 206L1L1L3L4		DRAWING NO. 206AC-311		
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93	REV H
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
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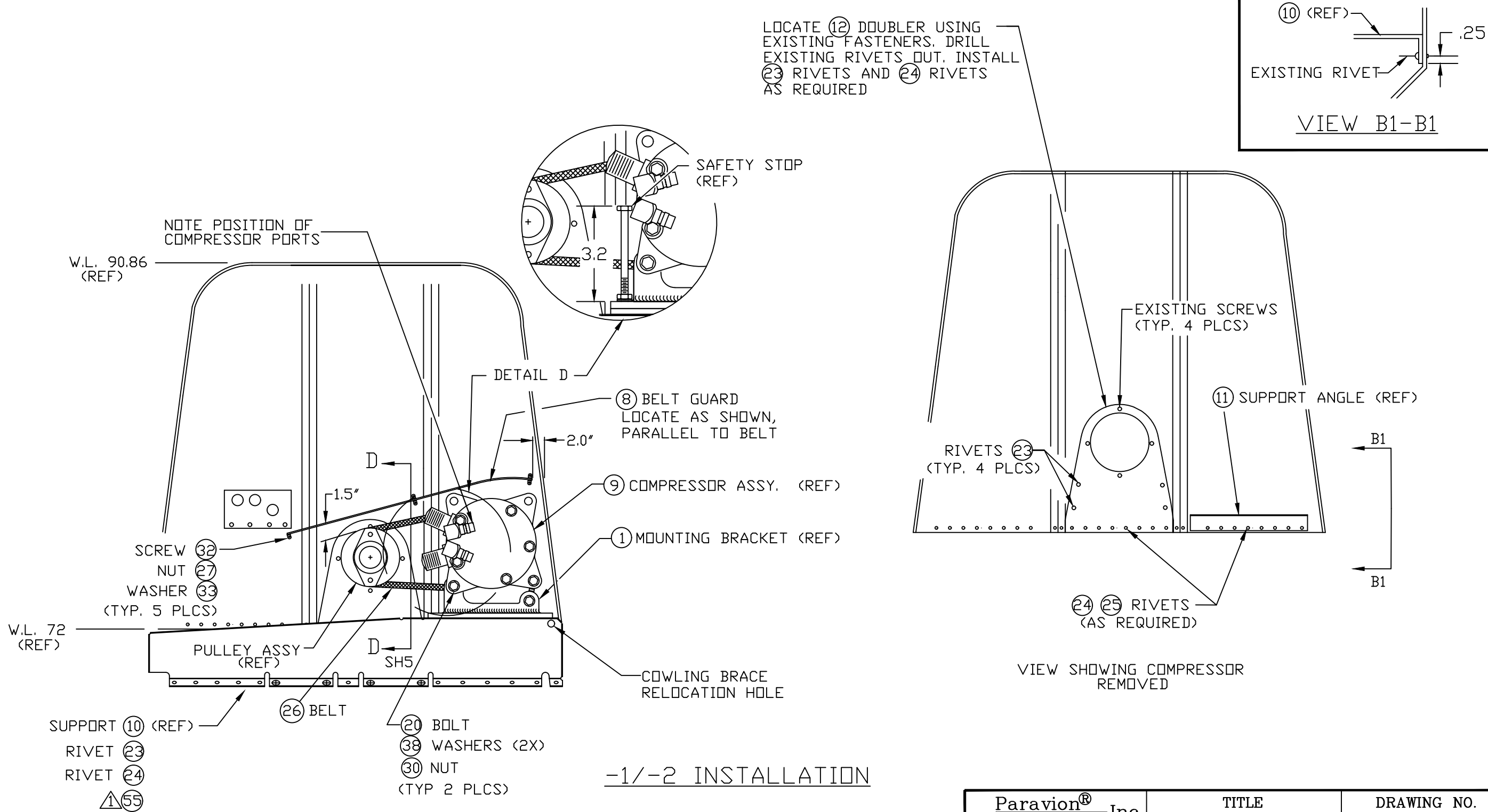


-1/-2 INSTALLATION (SHOWN)

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PROTO
N/C

Paravion® Inc. Technology		TITLE COMPRESSOR INSTALLATION 206L,L1,L3,L4		DRAWING NO. 206AC-311	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		DJSH	PR	LS	09/15/93
.X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DO NOT SCALE DRAWING			REV H
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		SHEET 3 OF 9			



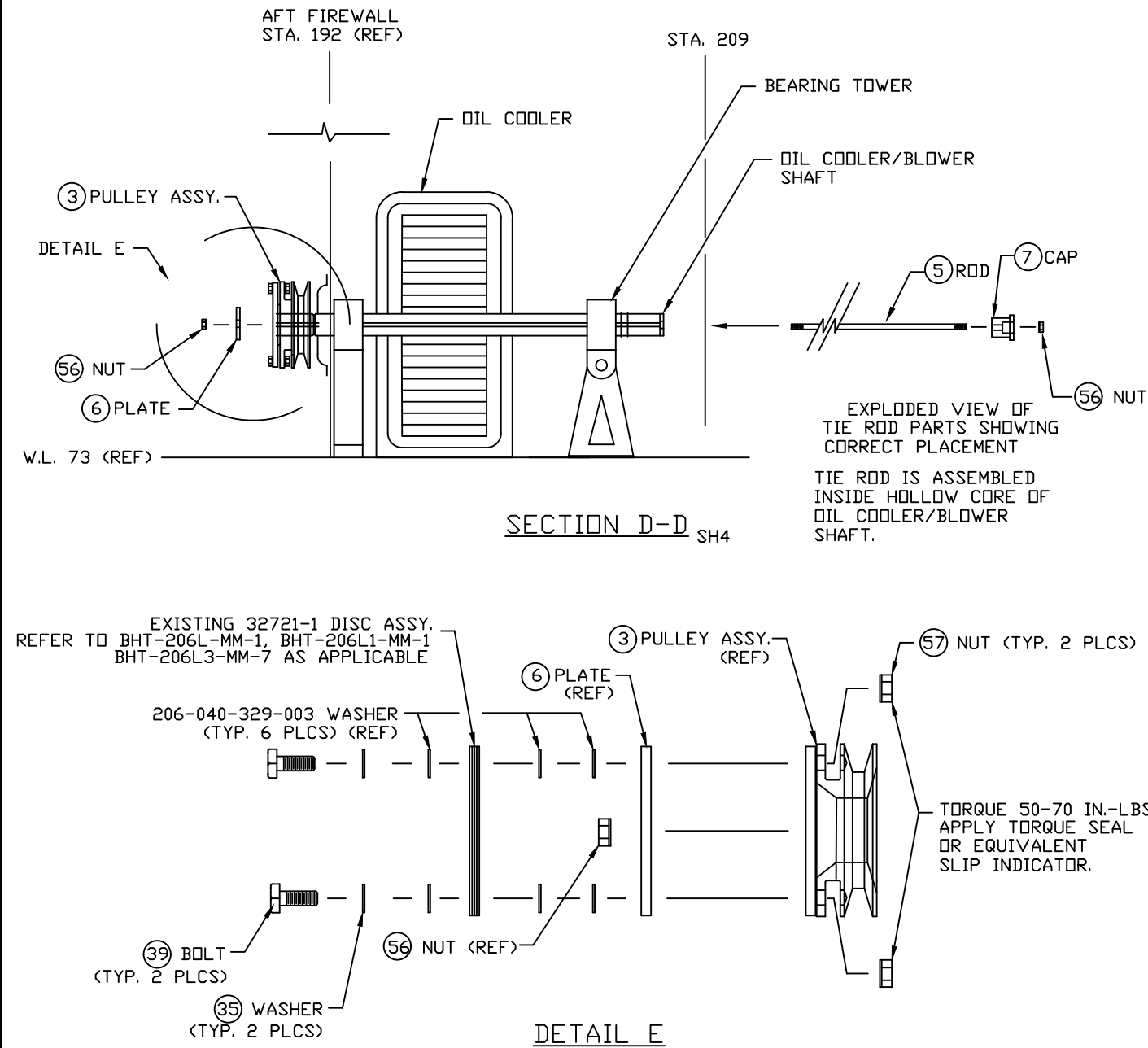
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PROTO

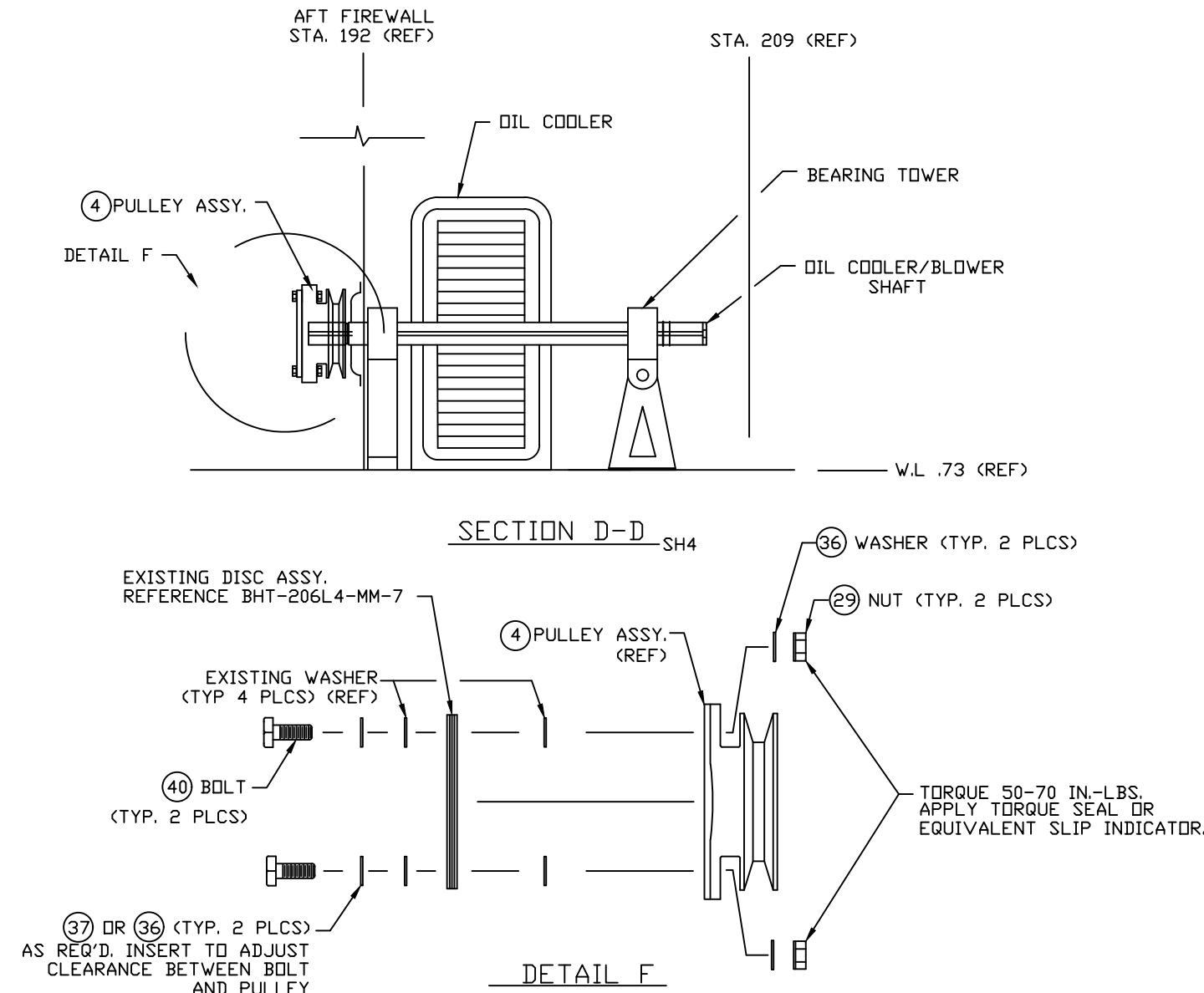
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Paravion® Inc. Technology		TITLE COMPRESSOR INSTALL 206L,L1,L3,L4		DRAWING NO. 206AC-311	
DIMENSIONS IN INCHES		DRAWN BY DJSH	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV H	ECO
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-1 INSTALLATION APPLICABLE TO 206L,L1,L3 AIRCRAFT
COMPRESSOR DRIVE PULLEY ASSEMBLY



-2 INSTALLATION APPLICABLE TO 206L4 AIRCRAFT
COMPRESSOR DRIVE PULLEY ASSEMBLY



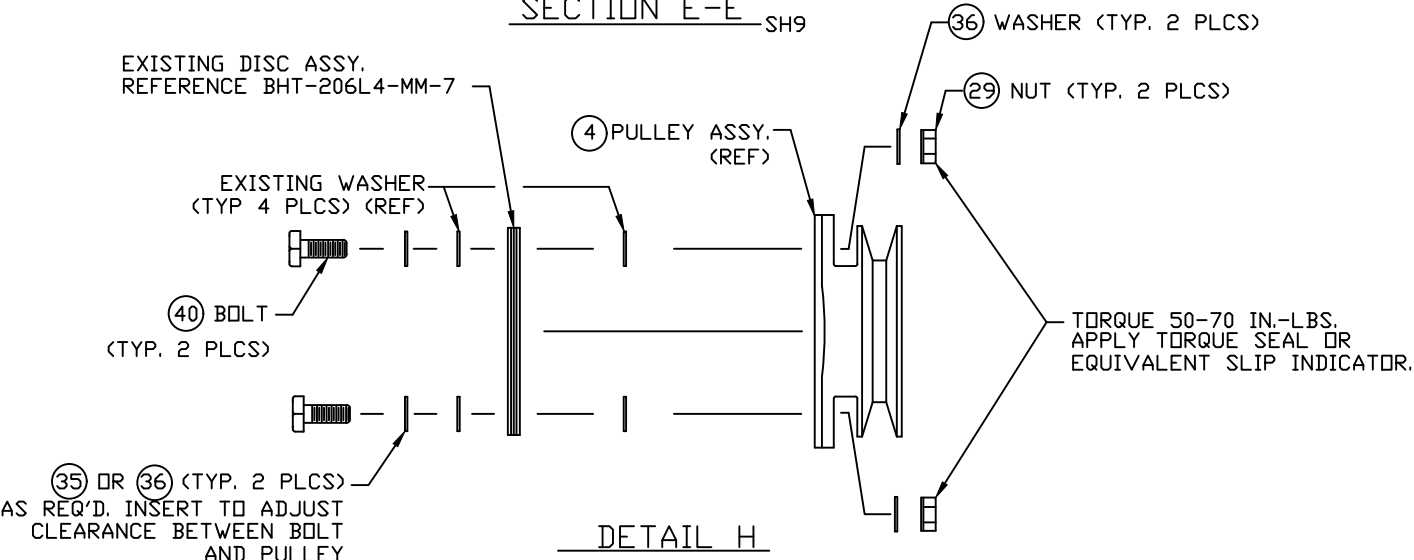
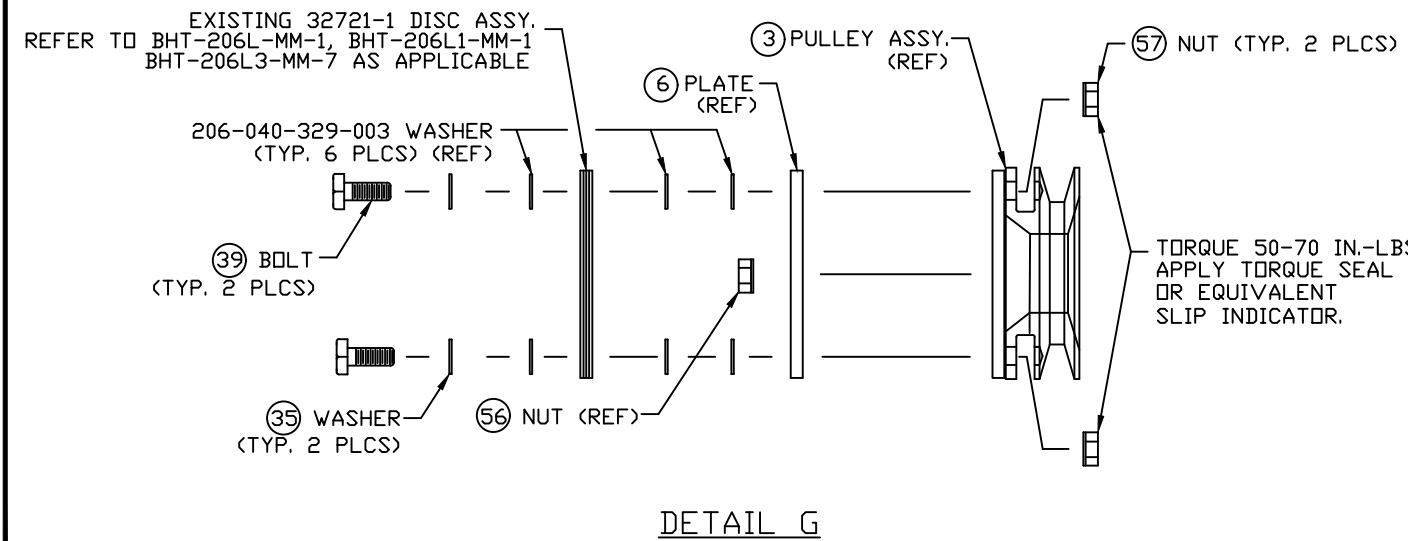
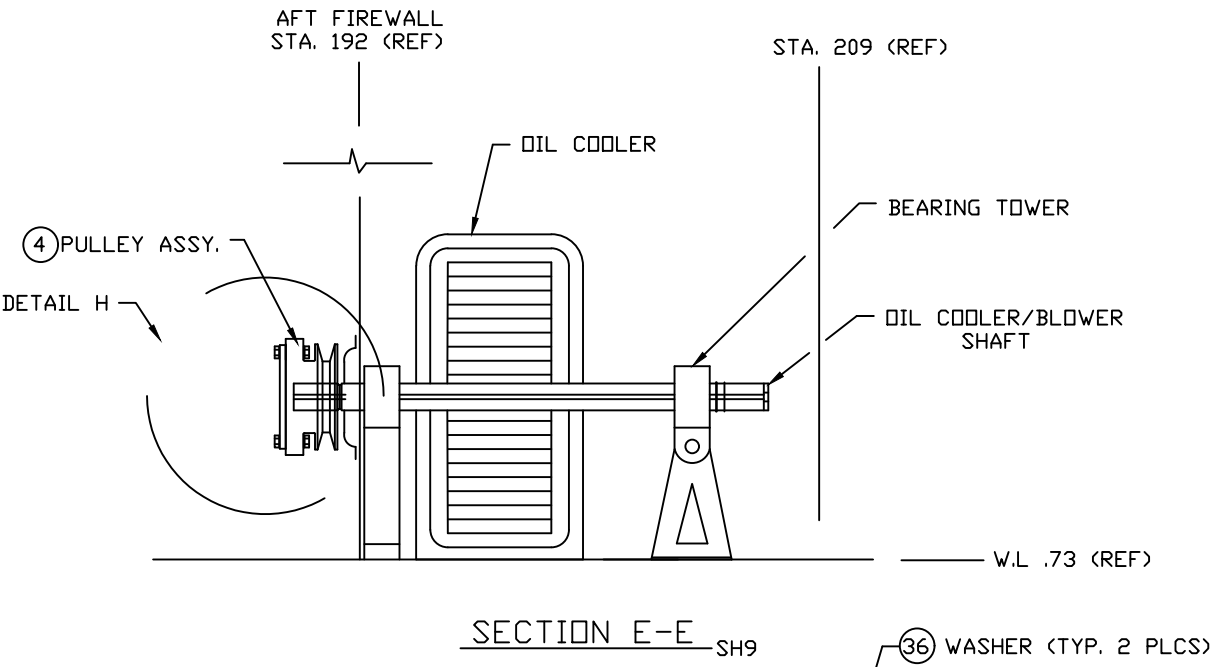
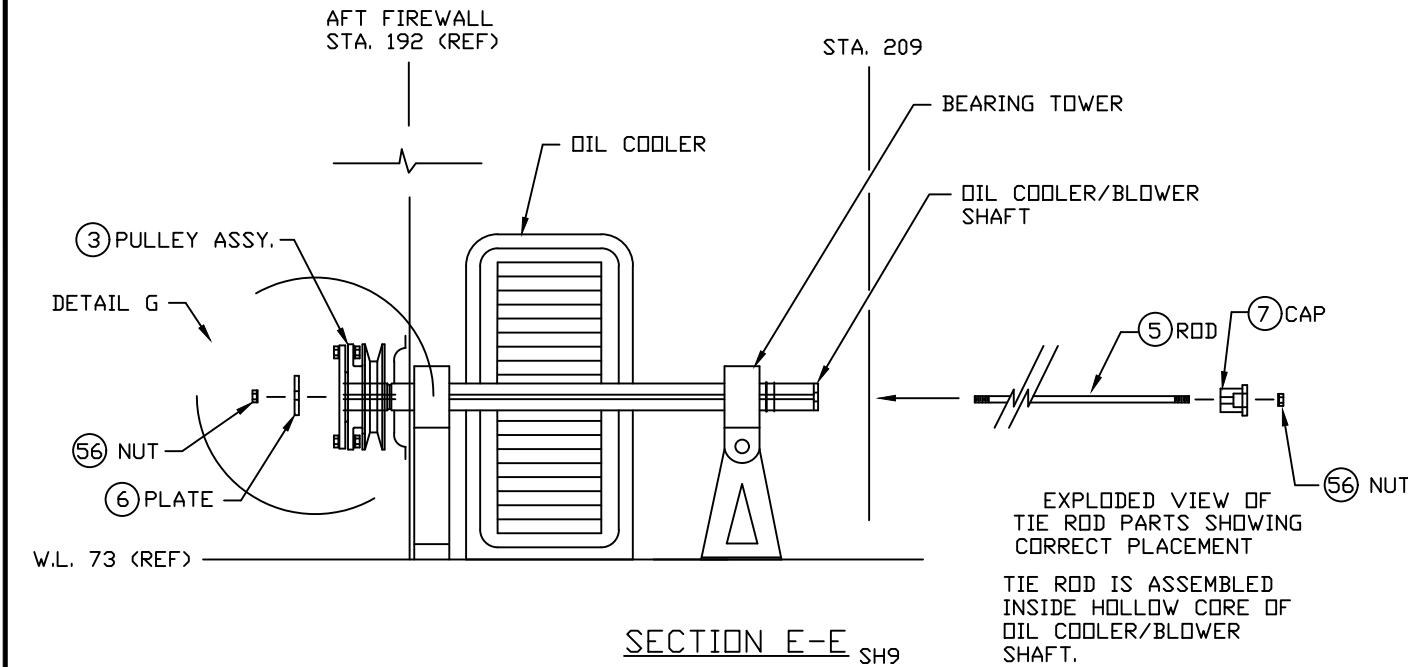
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PROTO
N/C

Paravion® Inc.		TITLE		DRAWING NO.	
✓ Technology		COMPRESSOR INSTALL		206AC-311	
DIMENSIONS IN INCHES		206L,L1,L3,L4			
TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
	RHSM	PR	LS	09/15/93	H
.X = ± .1		DO NOT SCALE DRAWING		SHEET	
.XX = ± .05		© 2020 PARAVION TECH., INC.		5 OF 9	
.XXX = ± .010		PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			
ANGLES = ± 1°					

-3 INSTALLATION APPLICABLE TO 206L,L1,L3 AIRCRAFT
COMPRESSOR DRIVE PULLEY ASSEMBLY

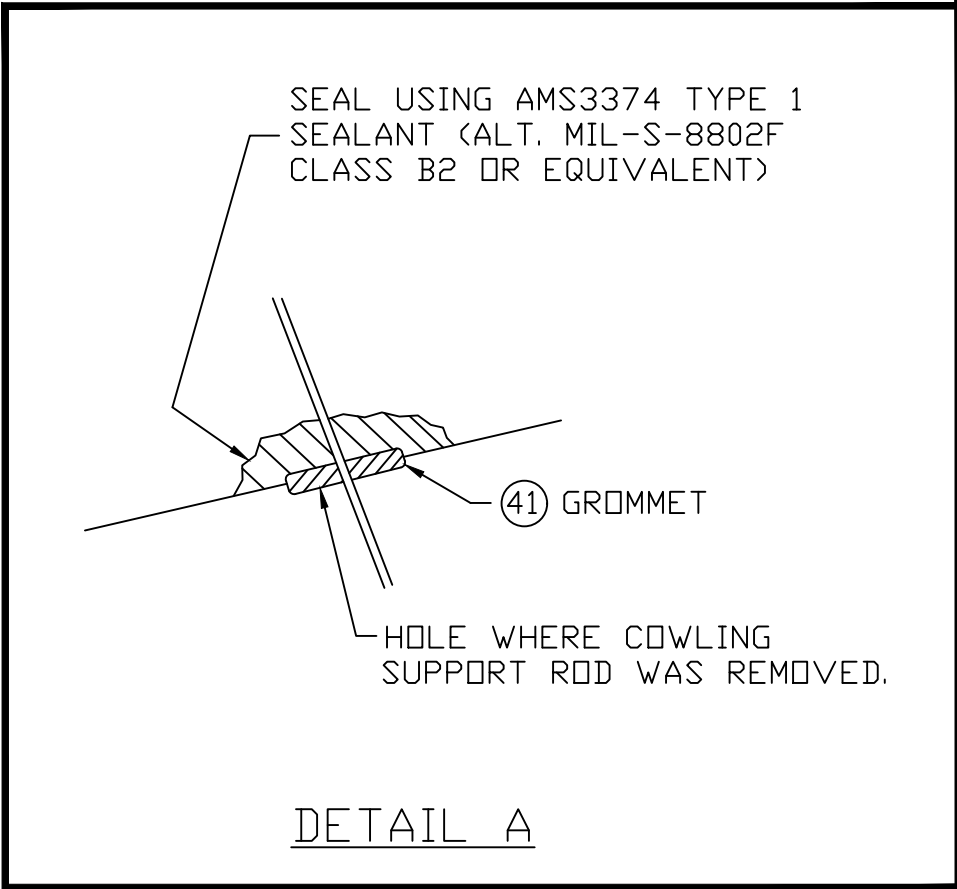
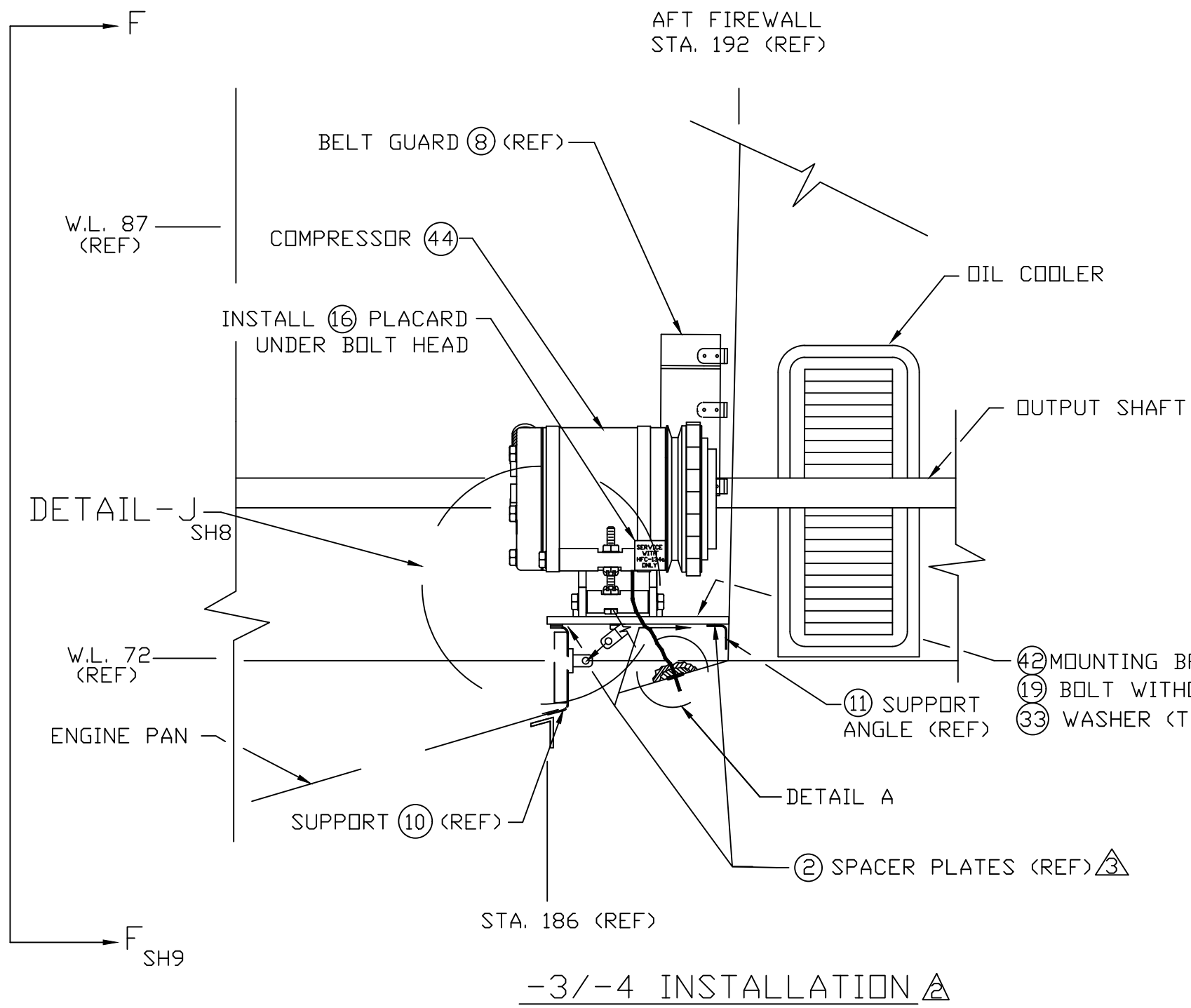
-4 INSTALLATION APPLICABLE TO 206L4 AIRCRAFT
COMPRESSOR DRIVE PULLEY ASSEMBLY



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PROTO
N/C

Paravion® Technology Inc.		TITLE COMPRESSOR INSTALL 206L,L1,L3,L4		DRAWING NO. 206AC-311	
DIMENSIONS IN INCHES		DRAWN BY RHSM	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV H	ECO
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.XX = ± .05					
.XXX = ± .010					
ANGLES = ± 1°					

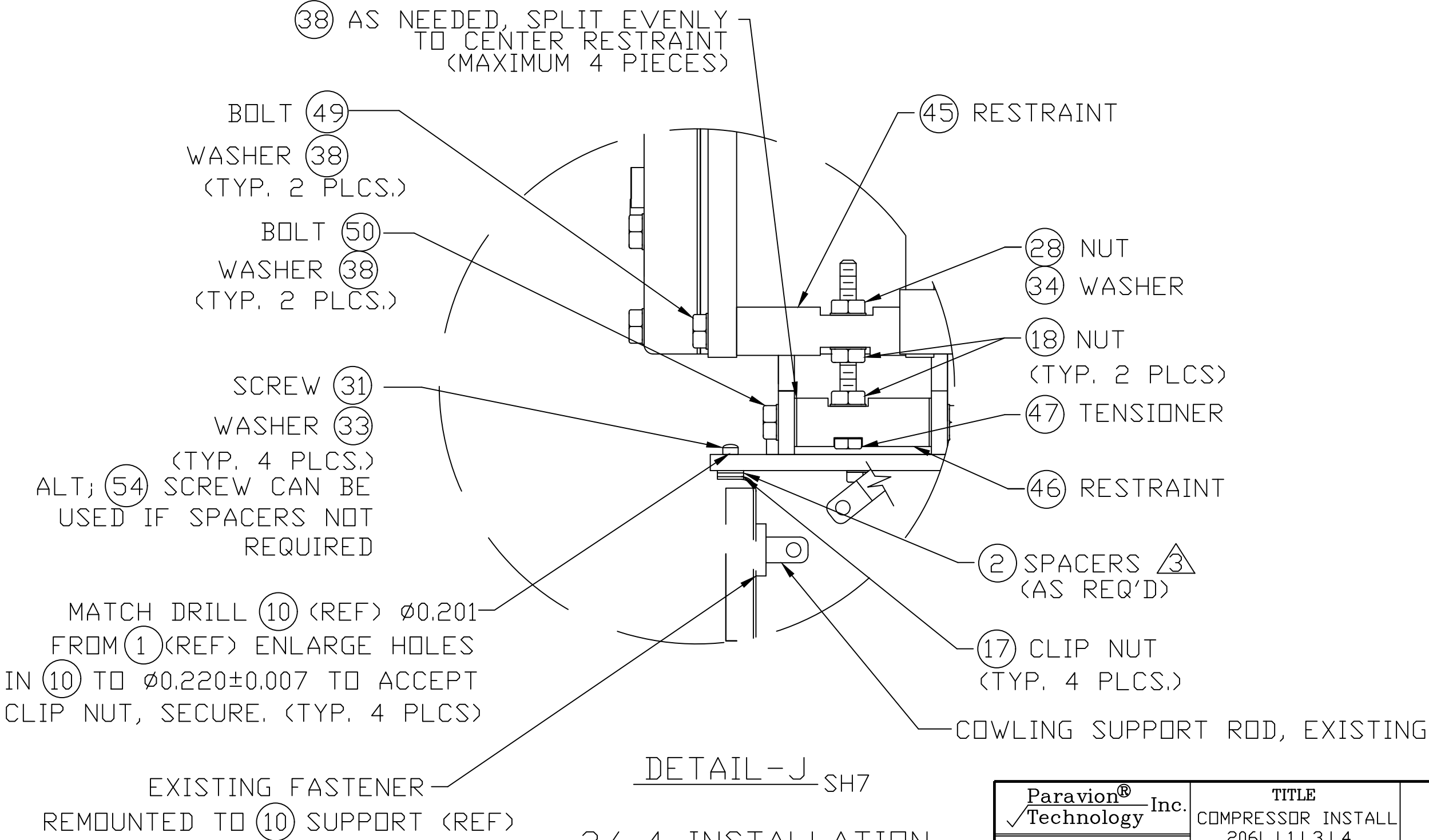


-3/-4 INSTALLATION

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PROTO
N/C

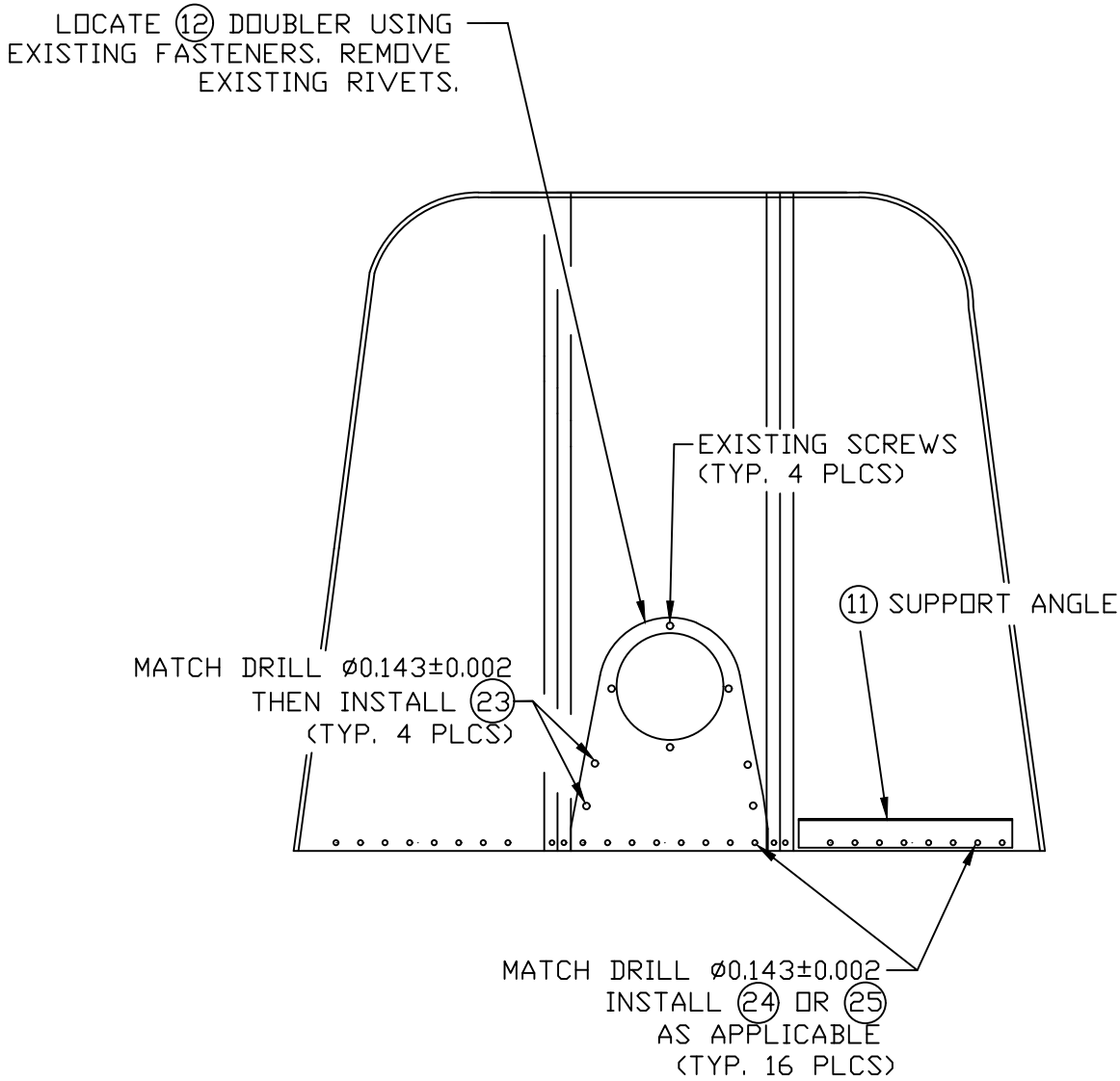
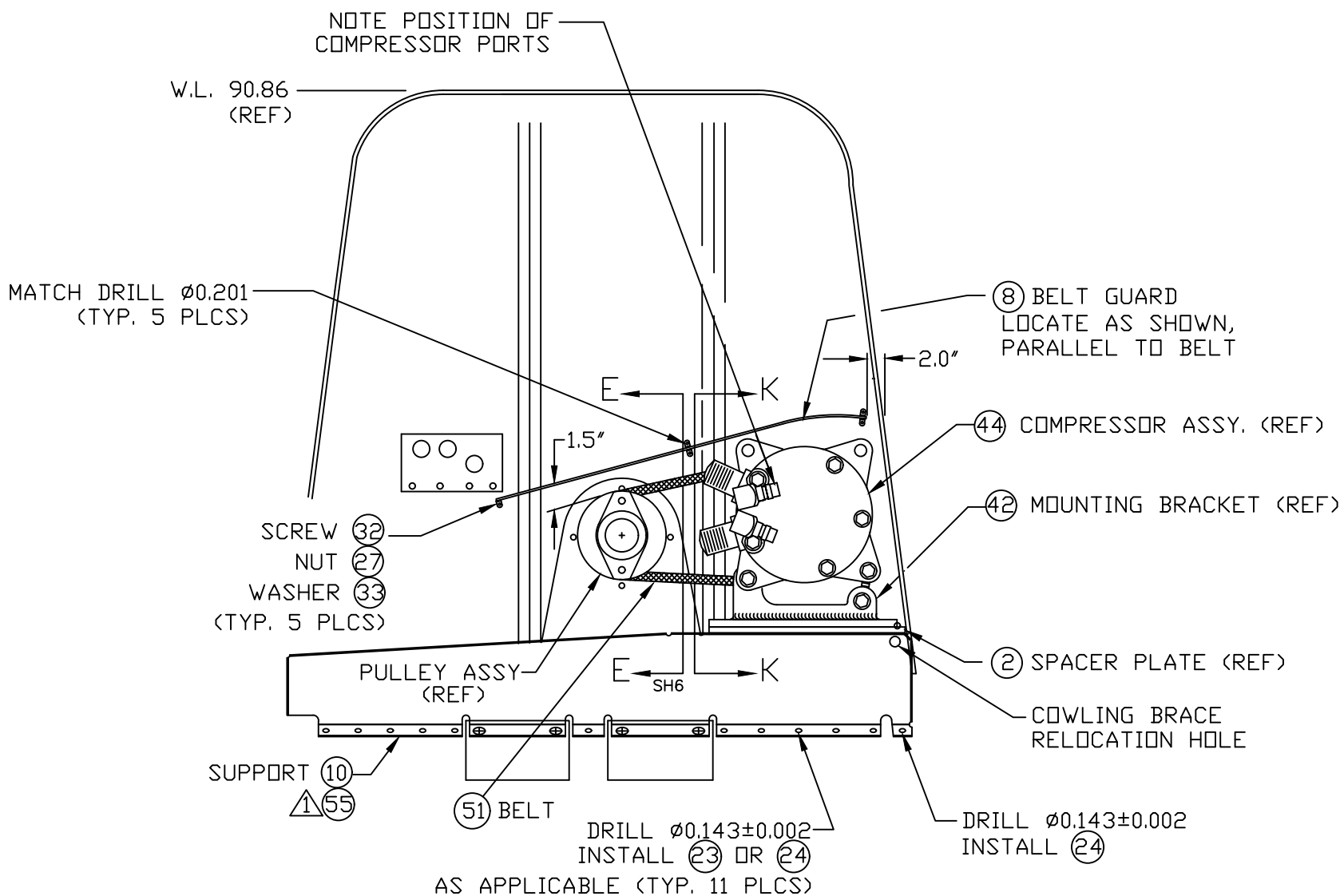
Paravion [®] Technology Inc.		TITLE COMPRESSOR INSTALL 206L,L1,L3,L4		DRAWING NO. 206AC-311		
DIMENSIONS IN INCHES		DRAWN BY DJSH	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93	REV H
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
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.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°						



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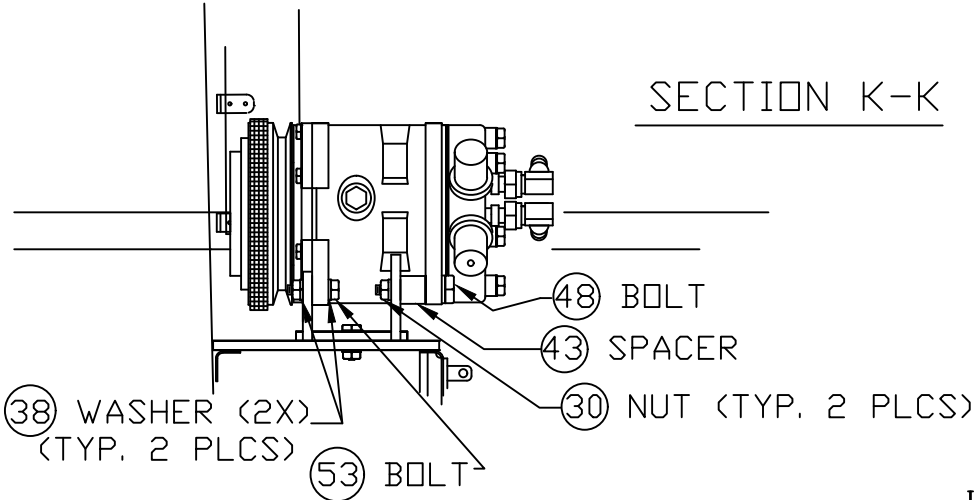
PROTO
N/C

Paravion® Inc.		TITLE		DRAWING NO.		
✓ Technology		COMPRESSOR INSTALL		206AC-311		
206L,L1,L3,L4						
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV
TOLERANCES EXCEPT WHERE NOTED:		DJSH	PR	LS	09/15/93	H
.X = ± .1						ECO
.XX = ± .05						
.XXX = ± .010						
ANGLES = ± 1°		DO NOT SCALE DRAWING				SHEET
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-3/-4 INSTALLATION

VIEW SHOWING COMPRESSOR
REMOVED



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PROTO
N/C

Paravion® Technology Inc.		TITLE COMPRESSOR INSTALL 206L,L1,L3,L4		DRAWING NO. 206AC-311		
DIMENSIONS IN INCHES		DRAWN BY DJSH	APRVD. BY PR	CHK'D BY LS	DATE 09/15/93	REV H
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING				ECO
.X = $\pm .1$		© 2020 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 9 OF 9
.XX = $\pm .05$						
.XXX = $\pm .010$						
ANGLES = $\pm 1^\circ$						

Bill of Materials

*206AC-311-1, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-311-1, REV. H	COMPRESSOR INST'N	1	KIT
1	206AC-3000-1	MOUNTING BRACKET	1	EA.
2	206AC-3005-2	SPACER PLATE	4	EA.
3	206AC-3010-2	PULLEY ASSY.	1	EA.
5	206AC-3012-10	TIE ROD	1	EA.
6	206AC-3012-11	PLATE	1	EA.
7	206AC-3012-12	CAP	1	EA.
8	206AC-3016-1	BELT GUARD	1	EA.
9	206AC-3110-1	COMPRESSOR ASSY.	1	EA.
10	206AC-3510-3	SUPPORT	1	EA.
11	206AC-3512-1	SUPPORT ANGLE	1	EA.
12	206AC-3514-2	DOUBLER	1	EA.
13	206AC-3525-1	RESTRAINT	1	EA.
14	206AC-3525-2	RESTRAINT	1	EA.
15	206AC-3526-1	TENSIONER	1	EA.
16	206AC-3610-1	PLACARD	1	EA.
17	13100032	CLIP NUT (ALT: 130012)	4	EA.
18	AN316-4R	NUT	2	EA.
19	AN3-5A	BOLT	4	EA.
20	AN6-12A	BOLT	2	EA.
21	AN6H-10A	BOLT	2	EA.
22	AN6H-5A	BOLT	2	EA.
23	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
24	CR3553-4-03	RIVET (ALT: CR3553-4-3)	14	EA.
25	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
26	ES10600-1	BELT	1	EA.
27	MS21042L3	NUT	5	EA.
28	MS21042L4	NUT	1	EA.
30	MS21042L6	NUT	2	EA.
31	MS27039-1-15	SCREW	4	EA.
32	MS35207-261	SCREW	5	EA.

Bill of Materials

*206AC-311-1, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
33	NAS1149F0332P	WASHER	13	EA.
34	NAS1149F0432P	WASHER	2	EA.
35	NAS1149F0463P	WASHER	2	EA.
38	NAS1149F0632P	WASHER	12	EA.
39	NAS1304-10	BOLT	2	EA.
41	MS35489-1	GROMMET	1	EA.
55	206AC-3512-3	SHIM	1	EA.
56	NAS9926-3L	NUT	2	EA.
57	90-132L4	NUT	2	EA.

Bill of Materials

*206AC-311-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-311-2, REV. H	COMPRESSOR INST'N	1	KIT
1	206AC-3000-1	MOUNTING BRACKET	1	EA.
2	206AC-3005-2	SPACER PLATE	4	EA.
4	206AC-3010-3	PULLEY ASSY.	1	EA.
8	206AC-3016-1	BELT GUARD	1	EA.
9	206AC-3110-1	COMPRESSOR ASSY.	1	EA.
10	206AC-3510-3	SUPPORT	1	EA.
11	206AC-3512-1	SUPPORT ANGLE	1	EA.
12	206AC-3514-2	DOUBLER	1	EA.
13	206AC-3525-1	RESTRAINT	1	EA.
14	206AC-3525-2	RESTRAINT	1	EA.
15	206AC-3526-1	TENSIONER	1	EA.
16	206AC-3610-1	PLACARD	1	EA.
17	13100032	CLIP NUT (ALT: 130012)	4	EA.
18	AN316-4R	NUT	2	EA.
19	AN3-5A	BOLT	4	EA.
20	AN6-12A	BOLT	2	EA.
21	AN6H-10A	BOLT	2	EA.
22	AN6H-5A	BOLT	2	EA.
23	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
24	CR3553-4-03	RIVET (ALT: CR3553-4-3)	14	EA.
25	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
26	ES10600-1	BELT	1	EA.
27	MS21042L3	NUT	5	EA.
28	MS21042L4	NUT	1	EA.
29	90-132L5	NUT	2	EA.
30	MS21042L6	NUT	2	EA.
31	MS27039-1-15	SCREW	4	EA.
32	MS35207-261	SCREW	5	EA.
33	NAS1149F0332P	WASHER	13	EA.
34	NAS1149F0432P	WASHER	2	EA.

Bill of Materials

*206AC-311-2, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
36	NAS1149F0532P	WASHER	4	EA.
37	NAS1149F0563P	WASHER	2	EA.
38	NAS1149F0632P	WASHER	12	EA.
40	NAS1305-9	BOLT	2	EA.
41	MS35489-1	GROMMET	1	EA.
55	206AC-3512-3	SHIM	1	EA

Bill of Materials

*206AC-311-3, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-311-3, REV. H	COMPRESSOR INST'N	1	KIT
2	206AC-3005-2	SPACER PLATE	4	EA.
3	206AC-3010-2	PULLEY ASSY.	1	EA.
5	206AC-3012-10	TIE ROD	1	EA.
6	206AC-3012-11	PLATE	1	EA.
7	206AC-3012-12	CAP	1	EA.
8	206AC-3016-1	BELT GUARD	1	EA.
10	206AC-3510-3	SUPPORT	1	EA.
11	206AC-3512-1	SUPPORT ANGLE	1	EA.
12	206AC-3514-2	DOUBLER	1	EA.
16	206AC-3610-1	PLACARD	1	EA.
17	13100032	CLIP NUT (ALT: 130012)	4	EA.
18	AN316-4R	NUT	2	EA.
19	AN3-5A	BOLT	4	EA.
23	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
24	CR3553-4-03	RIVET (ALT: CR3553-4-3)	14	EA.
25	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
27	MS21042L3	NUT	5	EA.
28	MS21042L4	NUT	1	EA.
30	MS21042L6	NUT	2	EA.
31	MS27039-1-15	SCREW	4	EA.
32	MS35207-261	SCREW	5	EA.
33	NAS1149F0332P	WASHER	13	EA.
34	NAS1149F0432P	WASHER	1	EA.
35	NAS1149F0463P	WASHER	2	EA.
38	NAS1149F0632P	WASHER	12	EA.
39	NAS1304-10	BOLT	2	EA.
41	MS35489-1	GROMMET	1	EA.
42	206AC-3020-1	MOUNTING BRACKET ASSEMBLY	1	EA.
43	206AC-3527-1	SPACER	1	EA.
44	407AC-3110-1	COMPRESSOR ASSY.	1	EA.

Bill of Materials

*206AC-311-3, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
45	206AC-3525-5	RESTRAINT	1	EA.
46	206AC-3525-6	RESTRAINT	1	EA.
47	206AC-3526-2	TENSIONER	1	EA.
48	AN6-16A	BOLT	1	EA.
49	AN6H-7A	BOLT	2	EA.
50	AN6H-5A	BOLT	2	EA.
51	ES10600-3	BELT	1	EA.
52	AN3-7A	BOLT	4	EA.
53	AN6-11A	BOLT	1	EA.
54	MS27039-1-10	SCREW	4	EA
55	206AC-3512-3	SHIM	1	EA
56	NAS9926-3L	NUT	2	EA.
57	90-132L4	NUT	2	EA.

Bill of Materials

*206AC-311-4, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*206AC-311-4, REV. H	COMPRESSOR INST'N	1	KIT
2	206AC-3005-2	SPACER PLATE	4	EA.
4	206AC-3010-3	PULLEY ASSY.	1	EA.
8	206AC-3016-1	BELT GUARD	1	EA.
10	206AC-3510-3	SUPPORT	1	EA.
11	206AC-3512-1	SUPPORT ANGLE	1	EA.
12	206AC-3514-2	DOUBLER	1	EA.
16	206AC-3610-1	PLACARD	1	EA.
17	13100032	CLIP NUT (ALT: 130012)	4	EA.
18	AN316-4R	NUT	2	EA.
19	AN3-5A	BOLT	4	EA.
23	CR3553-4-02	RIVET (ALT: CR3553-4-2)	20	EA.
24	CR3553-4-03	RIVET (ALT: CR3553-4-3)	14	EA.
25	CR3553-4-04	RIVET (ALT: CR3553-4-4)	6	EA.
27	MS21042L3	NUT	5	EA.
28	MS21042L4	NUT	1	EA.
29	90-132L5	NUT	2	EA.
30	MS21042L6	NUT	2	EA.
31	MS27039-1-15	SCREW	4	EA.
32	MS35207-261	SCREW	5	EA.
33	NAS1149F0332P	WASHER	13	EA.
34	NAS1149F0432P	WASHER	1	EA.
36	NAS1149F0532P	WASHER	4	EA.
37	NAS1149F0563P	WASHER	2	EA.
38	NAS1149F0632P	WASHER	12	EA.
40	NAS1305-9	BOLT	2	EA.
41	MS35489-1	GROMMET	1	EA.
42	206AC-3020-1	MOUNTING BRACKET ASSEMBLY	1	EA.
43	206AC-3527-1	SPACER	1	EA.
44	407AC-3110-1	COMPRESSOR ASSY.	1	EA.
45	206AC-3525-5	RESTRAINT	1	EA.

Bill of Materials

*206AC-311-4, REV. H

ITEM #	P/N	DESCRIPTION	QTY	TYP
46	206AC-3525-6	RESTRAINT	1	EA.
47	206AC-3526-2	TENSIONER	1	EA.
48	AN6-16A	BOLT	1	EA.
49	AN6H-7A	BOLT	2	EA.
50	AN6H-5A	BOLT	2	EA.
51	ES10600-3	BELT	1	EA.
52	AN3-7A	BOLT	4	EA
53	AN6-11A	BOLT	1	EA.
54	MS27039-1-10	SCREW	4	EA
55	206AC-3512-3	SHIM	1	EA